

# OK Autrod 12.22

SAW  
EM12K

## Description

OK Autrod 12.22 is a killed, medium manganese-alloyed, copper-coated steel wire for submerged arc welding in medium and high strength structural steels.

It can be combined with the following fluxes: OK Flux 10.45, OK Flux 10.61, OK Flux 10.62, OK Flux 10.71, OK Flux 10.81 and OK Flux 10.83.

## Classifications

SFA/AWS A5.17	EM12K
EN 756	S2Si

## Wire composition

C	Si	Mn
0.1	0.2	1.0