

OK Autrod 12.32

SAW
EH12K

Description

OK Autrod 12.32 is a manganese-alloyed, copper-coated wire for the submerged arc welding of medium and high strength structural steels. OK Autrod 12.32 should preferably be used together with non-alloying or slightly alloying fluxes, such as OK Flux 10.62, when high weld metal quality requirements must be met.

It can also be combined with OK Flux 10.40, OK Flux 10.61.

Classifications

SFA/AWS A5.17	EH12K
EN 756	S3Si

Wire composition

C	Si	Mn
0.12	0.3	1.7