

# OK Autrod 2209

SAW  
ER2209

## Description

A continuous, solid, corrosion-resistant, duplex wire for welding austenitic-ferritic stainless alloys of the 22% Cr, 5% Ni, 3% Mo type.

OK Autrod 2209 has high general corrosion resistance. In media containing chloride and hydrogen sulphide, the alloy has high resistance to intergranular corrosion, pitting and especially to stress corrosion. The alloy is used in a variety of applications across all industrial segments.

OK Autrod 2209 can be used in combination with OK Flux 10.93.

## Classifications

SFA/AWS A5.9	ER2209
EN 12072	S 22 9 3 N L

## Wire composition (%)

C	Si	Mn	Cr	Ni	Mo	Cu
<0.03	0.5	1.7	22.5	8.5	3.3	0.15