

OK Autrod 309MoL SAW

S 23 12 2 L

Description

OK Autrod 309MoL is a stainless-steel, over-alloyed wire for submerged arc welding. It is suitable for joining stainless Cr-Ni and Cr-Ni-Mo steels 304, 309 or 316 to ensure corrosion resistance in the pulp and paper industry, for example. It is also suitable for dissimilar steels when alloying with Mo is essential.

OK Autrod 309MoL can be used in combination with OK Flux 10.93 or OK Flux 10.92.

Classifications

EN 12072 S 23 12 2 L

Wire composition (%)

C	Si	Mn	Cr	Ni	Mo	Cu
<0.03	0.5	1.6	22.0	14.8	2.7	<0.3